



**All Type of Machinery Manufacturer** 



### Model - 400/600/ 800/1000

#### AUTOMATIC KEYWAY MILLING MACHINE

This is an Automatic Keyway Milling Machine specially designed for making keyway on shaft. it is very robust design SERVO MECHANISM with self - centering vice. In this machine depth of cut is controlled by Servo motor, at desired final depth and spindle automatically reaches to

this home position.

### **SILENT FEATURES:**

- Depth of cut can be controlled by SERVO Mechanism
- More tolling life
- Maintenance free machine
- Easily achieve P9 Tolerance
- Provides smooth operation and friendly job settings
- Easy to operate for any lay-man person
- Very easy setting of length for making keyway

### INDUSTRIAL APPLICATIONS

Tablet DIE - Punch Job Works **Pharmaceutical** Industry

**Engineering JOB** Works

Textile, Printing & Packaging Machinery **Manufacturers** 

Gear Box, Submersible **Pump & Electric Motor Manufacturers** 

**Machine Tool** Industry



Specification	Model - 400	Model - 600	Model - 800	Model -1000
Max. Spindle Speed	100RPM - 4000RPM	100RPM - 4000RPM	100RPM - 4000RPM	100RPM - 4000RPM
Table LENGTH	1200 mm	1400 mm	1600 mm	1800 mm
Shaft Diameter	5MM - 100MM	5MM - 100MM	5MM - 100MM	5MM - 100MM
Maximum Lenght of Keyway	3MM - 400MM	3MM - 600MM	3MM - 800MM	3MM - 1000MM
Keyway Size	3MM - 15MM	3MM - 15MM	3MM - 16MM	3MM - 16MM
Depth of Cut	0.5MM - 3MM	0.5MM - 3MM	0.5MM - 3MM	0.5MM - 3MM
Standard Collet	ER-20/25/32	ER-20/25/32	ER-20/25/32	ER-20/25/32
Coolant Pump	0.15	0.15	0.15	0.15
Total Power Consuption	Total 2.5 HP	Total 2.5 HP	Total 2.5 HP	Total 2.5 HP
Snyder Display	7 Inch	7 Inch	7 Inch	7 Inch
Serwo Motor	750 VOLT	750 VOLT	750 VOLT	750 VOLT
2800 RPM Motor	1 HP / 1.5 HP			
AUTO Pumps Lubrikeshn Oil				
1+1 = 3 keyway	3	5	5	5



## AUTOMATIC CUT CENTER MACHINE

### 5mm To 12mm Dia. Center Bit Size

Krishna Engineerin's New AUTOMATIC CUT CENTER Machine Specially Designed For Making Auto cut Center On Shafts For Between Centring Jobs.



### **SILENT FEATURES**:-





FAST PRODUCTION	N

AUTOMATIC CUT CENTER MACHINE				
Specification				
ADOPTER	ER - 25			
SHAFT CLAMPING DIA	8MM TO 80MM			
WORK PIECE LENGHT	80MM			
CENTER BIT SIZE	5MM TO 12MM			
HEND PUMPS LUBRIKESHN OIL				
POWER REQUERED	2 HP			
SYSTEM	PLC			

# AUTOMATIC FACING CUT CENTER MACHINE

8mm to 60mm Shaft Dia.

Krishna Engineering's New AUTOMATIC FACING CUT CENTER MACHINE Are Most Suitable Your company. The Combined AUTOMATIC FACING CUT CENTER MACHINE opration save Machining And Handling Time. It Is Robustly Design To Achieve Precise Flat Surface At High Production. Operated Self FACING CUT CENTER Works With Controlled By PLC System.



### **SILENT FEATURES**:-

DEPTH OF CUT CAN BE CONTROLLED BY PLC SYSTEM

MAINTENANCE FREE MACHINE MORE TOOLING LIFE

FAST PRODUCTION

AUTOMATIC FACING CUT CENTER MACHINE				
Specification				
STANDERD COLLET	ER - 25			
SHAFT DIA	8MM TO 60MM			
TAPER MOTOR	750 VOLT - 2			
COOLANT PUMP	0.15			
AUTO PUMPS LUBRIKESHN OIL				
POWER REQUERED	3 HP			
SYSTEM	PLC			













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